

**CCCS Health and Well Being Workgroup
February 12, 2015 1pm Meeting Agenda**

Patrick Henry Building, Conference Room #3
1111 East Broad Street Richmond, VA 23219
Via Conference Call: 866-842-5779; and pass code 4399398107

- I. Welcome and Introductions
- II. Home Visiting: Overview and Outcomes (Johanna Schuchert)
- III. Follow Up on Dr. Levine's Thriving Infants Presentation
 - a. Long Acting Reversible Contraceptives (Lauri Kalanges, MD MPH; Deputy Director, Office of Family Health Services, Virginia Department of Health)
 - b. Virginia's Messaging for Preventing Youth Tobacco Use (Danny Saggese, Director of Marketing, Virginia Foundation for Healthy Youth)
- IV. Discussion of Potential Recommendations for Consideration

Next CCCS Meeting: May 4, 2015 at 3pm in the Patrick Henry Building